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Part: SS-6472GSKB

Steering knuckle arms for 1964 - 72

A-body applications using 4 to 6 degrees of
Caster

- 90101 – steering arm
- 90102 – steering arm
- 4 --- ½ x 20 lock nuts
- 2 – ½ x 20 x 2 ½ grade 8 bolts
- 2 – ½ x 20 x 2 ¼ grade 8 bolts



This kit replaces the factory steering knuckle arms for 1964 – 72 a-bodies that are using control arms featuring 5 to 6 degrees of caster.

1. Lift the vehicle up and support it with jack stands under the frame.
2. Remove the front wheel and tire both sides.
3. Depending on drum or disc brakes,
 - Remove the hub and drum
 - Remove the caliper and swing it out of the way and then remove the rotor/hub.
4. Disconnect the outer tie rods on both sides.
5. Remove both steering knuckle arm bolts and remove the steering knuckles.
6. If you have a 64-67 A-body, you could have 7/16 bolts holding the steering knuckle to the spindle. If this is the case you will have to drill out the steering knuckle mounting holes to ½ inch before installing the new steering knuckle arm.
7. Install steering knuckle number 90101 on the passenger side spindle. Use one ½ x 20 x 2 ½, one ½ x 20 x 2 ¼ and two new ½ x 20 lock nuts from your kit. Tighten the bolts to 70 foot pounds.
8. Install steering knuckle arm 90102 on the driver side spindle. Use one ½ x 20 x 2 ½, one ½ x 20 x 2 ¼ and two new ½ x 20 lock nuts from your kit. Tighten the bolts to 70 foot pounds.
9. Reassemble the outer tie rods and brakes.
10. Install wheel and tires
11. Lower vehicle back on the ground and take it to the alignment shop for resetting the toe.