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TBF-9 (14MM Rear bolt 1999 TO 2004 Mustangs)  
MUSTANG REAR LOWER CONTROL ARMS

Installation Instructions

1. Raise and support the vehicle. Following a suitable service manual, support the rear end and remove the lower control arms.

2. Your new tubular control arms come **pre-assembled** with bearings in the front of the arm and Del-a-lum bushings in the rear. Note: The sway bar bracket located underneath the arm is offset, therefore the control arms are not interchangeable. (There is a right and a left side arm) When correctly installed, the offset will be on the outside of the vehicle.

3. Install the rear arms on the body first, using your factory hardware, torque the front bolts to 90 ft lb.

4. Position the rear end and line up the lower arms. Each arm has two white thrust washers on each side of the bushing. Make sure that they present. Slip the arm up into the rear end and slide the factory bolt through. Torque the lower control arm bolts to 90 ft lb. Complete your installation by doing the other control arm in the same manner.

5. Lubricate the rear bushings via the grease fitting. (Waterproof synthetic grease recommended, such as Neo or equivalent).

Note: Bushings are pre-lubricated upon assembly.

