



655 South Lincoln Ave San Bernardino Ca. 92408
Toll Free 877-470-2975 Fax 909-890-0703
www.globalwest.net

(TBC-5) TUBULAR REAR LOWER CONTROL ARMS
POLY URETHANE BUSHINGS WITH SIDE MOUNT SWAYBAR ATTACHMENT

1. Remove the lower control arm from the vehicle. A shop manual maybe helpful for assistance in this regard.
2. Your new lower control arm has polyurethane bushings on each side of the arm. Simply slip the arm with the grease fittings down installed downward toward the ground. Slide the 12mm stock bolt through and torque to 70 foot-pounds.
3. NOTE: THE CONTROL ARM HAS A BRACKET WELDED TO IT ON THE BOTTOM SIDE. WHEN INSTALLED CORRECTLY THE BRACKET WILL BE TOWARDS THE INSIDE OF THE VEHICLE.
4. Slide the other end of the control arm into the rear end. Slide the 12mm stock bolts into the arm and torque to 70 foot-pounds. The bushings are pre-greased so greasing your arms are not required for initial assembly but you will grease them as need.
5. Once the control arms are installed, the sway bar can be positioned correctly. Support the rear end so the weight of the vehicle is resting on the rear suspension. Lift the sway bar up to the control arm bracket and mark the position of the sway bar holes on the plate. FOR BEST RESULTS MOVE THE SWAY BAR AS FAR BACK AS YOU CAN. Use the correct drill bit for the size bolts you have. Drill the holes in the control arm brackets and bolt the sway bar to them.