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**PART #TBC-42**

**Rear Lower Control Arms A-body**

**Spherical Bearing**

**Del-A-Lum Bushings**

**No Sway Bar Attachment**

- 2 -- assembled lower control arms
- 4 -- ½ x 20 x 3 ½ grade 8 bolts
- 4 – ½ x 20 lock nuts
- 4 bearing spacers (already assembled on arm)

1. Remove the lower control arms from the vehicle. Use a shop manual for assistance if you are not sure of the procedure.

2. Your new lower control arms have a spherical bearing installed in one end of the arm. This end attaches to the frame; each bearing will have two steel spacers located one on each side of the bearing. They are already installed. Simply slip the arm with the spacers up into the frame. Make sure the grease fitting for the Del-a-lum bushing is pointed down (rear end side). Install new ½ inch bolts with lock nuts.

3. Slide the other end of the arm with the Del-A-Lum bushing and steel sleeve into the rear end.

NOTE: Del-A-Lum bushings have two thrust washers, one on each side of the control arm. They should be already installed on the bushing. If not place one on each side of the bushing and slide it up into the rear end mounting plates.

Use a new ½ inch bolt and nut; torque both ends of the arm to 70 ft/lbs. The bushings are pre-greased.

Please feel free to call us 1- 877-470-2975 Global West Suspension for further assistance.

Global West also makes tubular upper and lower control arms for the front, disc brake kits, handling kits, frame supports and many other products for your application.