



Global West Suspension  
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**PART #TBC-41 Aluminum Rear Lower  
Control Arms  
Spherical Bearing and Del-A-Lum  
Bushings No Sway Bar Attachment**

- 2 assembled lower control arms
- 4 bolts and nuts for sway bar
- 4 spacers



1. Remove the lower control arms from the vehicle. A shop manual maybe helpful for assistance in this regard.
2. Your new lower control arms have a spherical bearing installed in one end of the arm. This end attaches to the frame; each bearing will have two steel spacers located one on each side of the bearing. They are already installed. Simply slip the arm with the spacers up into the frame. Make sure the Global West is not upside down. Slide the stock bolt through and torque to 70 ft/lbs.
3. Slide the other end of the arm with the Del-A-Lum bushing and steel sleeve into the rear end. Use the stock bolts and torque to 70 ft/lbs. The bushings are pre-greased.  
NOTE: Del-A-Lum bushings have two thrust washers, one on each side of the control arm. They should be already installed on the bushing. If not place one on each side of the bushing and slide it up into the rear end mounting plates.

Please feel free to call us 1- 877-470-2975 Global West Suspension for further assistance.

Global West also makes tubular upper and lower control arms for the front, disc brake kits, handling kits, frame supports and many other products for your application.