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(TBC-21) TUBULAR REAR LOWER CONTROL ARMS
SPHERICAL BEARING AND POLY URETHANE BUSHING WITH SWAYBAR
ATTACHMENT

1. Remove the lower control arm from the vehicle. A shop manual maybe helpful for assistance in this regard.
 2. Your new lower control arm has a spherical bearing in one end of the arm. This end attaches to the frame, each bearing will have 2 steel spacers located on the end of the bearing. Simply slip the arm with the spacers installed up into the frame. Make sure the grease fitting on the other side of the arm is facing downward toward the ground. Slide the 12mm stock bolt through and torque to 70 foot pounds.
 3. NOTE: THE CONTROL ARM HAS 2 STEEL TUBES WELDED THROUGH THE CONTROL ARM. YOUR FACTORY SWAY BAR AND HARDWARE WILL FIT IN THIS LOCATION.
 4. Slide the other end of the control arm with the poly urethane bushing and steel sleeve into the rear end. Slide the 12mm stock bolts into the arm and torque to 70 foot pounds. The bushings are pre-greased so greasing your arms are not required for initial assembly but you will grease them at every 3000 miles though.
 5. Once the control arms are installed, the sway bar can be positioned correctly. Support the rear end so the weight of the vehicle is resting on the rear suspension. Lift the sway bar up to the control arms and bolt the sway bar to the control arms.
- If you have any questions please feel free to call us at 1-909-349-2090
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