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Part # TBC-18

Tubular rear lower control arms
SPHERICAL BEARING AND POLYURETHANE

1. Remove the rear lower control arms from the vehicle. A shop manual maybe helpful for assistance in this regard.
2. TBC-18 lower control arms use a spherical bearing in one end of the arm. This end attaches to the frame; each bearing will have 2 steel spacers located one on each side of the spherical bearing. Note: Both arms are pre-assembled. Simply slip the arm with the spacers installed up into the frame. Make sure the grease fitting is facing down towards the ground and the notch in the arm is facing towards the inside of the car. Slide the factory bolt through and torque to 70 foot pounds.
3. Slide the other end of the arm with the polyurethane and steel sleeve up into the rear end bracket. Use the factory bolts and torque to 70 foot pounds. **NOTE:** The bushings are pre-greased.
4. If you are using a rear sway bar, there are new bolts and nuts supplied in the kit. Simply index the sway bar to the bolt holes coming through the notched area of the control arm. There are a couple of spacers supplied in the kit. If you have an air gap between the sway bar and the lower arm, use the spacers to make up the difference.

