



655 South Lincoln Ave. San Bernardino, CA. 92408

PHONE: 877-470-2975 / FAX: 909-890-0703

[www.globalwest.net](http://www.globalwest.net)

(TBC-17) TUBULAR REAR LOWER CONTROL ARMS  
POLY URETHANE BUSHINGS WITH SWAYBAR ATTACHMENT

1. Remove the lower control arm from the vehicle. A shop manual maybe helpful for assistance in this regard.
  2. Your new lower control arm has a poly urethane on each side of the arm. Make sure the sway bar holes are towards the rear of the vehicle. Simply slip the arm with the grease zerk installed downward toward the ground. Slide the 12mm stock bolt through and torque to 70 foot pounds.
  3. NOTE: THE CONTROL ARM HAS 2 STEEL TUBES WELDED THROUGH THE CONTROL ARM. YOUR FACTORY SWAY BAR AND HARDWARE WILL FIT IN THIS LOCATION.
  4. Slide the other end of the control arm into the rear end. Slide the 12mm stock bolts into the arm and torque to 70 foot pounds. The bushings are pre-greased so greasing your arms are not required for initial assembly but you will grease them at every 3000 miles or less though.
  5. Once the control arms are installed, the sway bar can be positioned correctly. Support the rear end so the weight of the vehicle is resting on the rear suspension. Lift the sway bar up to the control arms and bolt the sway bar to the control arms.
- If you have any questions please feel free to call us at 1-909-349-2090
  - Global West Suspension Components Inc.--1455 N. Linden Ave. Rialto CA 92376