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PART #RB-5

INSTALLATION FOR 1986-1996 VEHICLES:

1. Unfasten the single bolt on the steering coupler and disconnect at the rack and pinion unit.
2. Unbolt the two rack and pinion bushings and slide the bolts out of the frame. Remove the bushings from the rack.
3. Next, remove the two split rack pins from the crossmember.
4. Install the new crossmember pins supplied in your kit.
5. You will notice that two of the rack bushings have an index that is machined. These indexes identify the rear rack bushings. Position them so that the crossmember pin index hole lines up with the pins installed in the crossmember. In addition, position the bushings to raise the rack highest toward the engine. Make sure that the offset bushings are positioned evenly.
6. Slide rack into position, lining up the steering coupler at the same time. Install crossmember bolts to assist in lining up the pieces.
7. Slide the outside rack bushing into position; you may have to use a rubber mallet to lightly tap them into place in the rack.
8. After the crossmember bolts are installed, torque to 80 ft. lbs. Retorque the steering coupler bolt.

