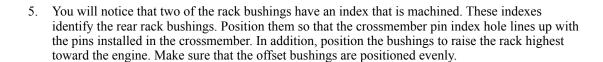


## 655 SOUTH LINCOLN AVE / SAN BERNARDINO CA. 92408

PHONE 877-470-2975 / FAX 909-890-0703 Web address: globalwest.net

## PART #RB-5 INSTALLATION FOR 1986-1996 VEHICLES:

- 1. Unfasten the single bolt on the steering coupler and disconnect at the rack and pinion unit.
- 2. Unbolt the two rack and pinion bushings and slide the bolts out of the frame. Remove the bushings from the rack.
- 3. Next, remove the two split rack pins from the crossmember.
- 4. Install the new crossmember pins supplied in your kit.



- 6. Slide rack into position, lining up the steering coupler at the same time. Install crossmember bolts to assist in lining up the pieces.
- 7. Slide the outside rack bushing into position; you may have to use a rubber mallet to lightly tap them into place in the rack.
- 8. After the crossmember bolts are installed, torque to 80 ft. lbs. Retorque the steering coupler bolt.

