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Part #RB-4 Rack and Pinion Bushings for Lowered Cars

To install offset rack bushings on 1979 to 1985 vehicles:

- 1. Unfasten the single bolt at the steering coupler and disconnect at the rack and pinion unit.
- 2. Unfasten the two bolts attaching the rack to the crossmember.



- 3. Remove the original bushings from the rack.
- 4. For the 79-85 vehicles, the rack bushings have offset holes that fit the crossmember. Simply line up the holes to lift the rack as high as possible toward the engine.
- 5. The rack bushings in your kit install into the rack housing from the front of the vehicle. A rubber hammer may assist you in installing the bushings into the rack housing.
- 6. Line up the rack and slide it into position. As the rack moves into position, re-install the steering coupler. (slight tapping with your rubber mallet may be required) Install the factory bolts & torque to 110 ft. lbs. Retorque the steering coupler bolt.