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Part # 1066

This kit is for Global West lower control arms only. It will not fit any other supplier. The kit is used for converting Global West polyurethane lower arms over to Del-a-lum bushings.

1. Remove the polyurethane lower bushings out of the control arms. Simply push the pin out of the bushing and use a screw driver or long punch to push  $\frac{1}{2}$  of the polyurethane bushing out of the arm from the inside. There is a gap between the bushing halves in the center of the housing, place the punch or screw driver blade into the air gap catching the side of the bushing. Alternate pushing from side to side till the bushing comes out.

2. The Del-a-lum bushing has a step machined on the outside for centering up the bushing in the arm for press work.



3. Line the hole in the bushing with the grease hole in the control arm. Press the bushing in until it is flush with the control arm housing



4. Next, grease the inside of the bushing housing and the plastic insert inside and out. Slide the steel pin into the insert after lubing.



5. Install the plastic thrust washers on each side of the bushing.



6. Re-install the grease fitting if you have taken it out for press work.

