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## INSTALLATION INSTRUCTIONS FORD AND MERCURY BUSHING KITS 1043<sup>RD</sup> AND 1046RD (1047RD SVO ALSO)

## KIT PROVIDES:

- 1 PRESS TOOL
- 4 GREASE ZERKS
- 4 BUSHING INSERTS
- 4 THRUST WASHERS .100"
- 2 THRUST WASHERS .550"
- 3 THRUST WASHERS .800"

To install your bushing kit, remove the front lower control arm from the vehicle. Consult a Chilton or Mitchell manual for correct removal procedures.

- 1. Remove control arms and clean thoroughly.
- 2. Press out stock bushings.
- 3. Press in the correct new bushings. Make sure that the zerk holes are referenced in the correct place to allow easy access for lubrication. (NOTE) When pressing in new bushings, place two sockets or the press tool in between the A arm to act as a spacer.
- 4. Lubricate bushings and inserts by hand. Install zerks and slide the inserts into the bushings housings.
- 5. Following the diagram below, install the thrust washers in their proper locations:

Thrust washers are installed between the frame and the control arm. The installation procedure is the same at all bushing locations.

6. Install the control arms using the original arms the original bolts and nuts. Torque all fasteners to factory specifications. Lubricate each Del-A-LUM bushing again via its grease fitting.