



Global West Suspension
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Kit #1040 & 1041

Upper Control Arm Bushing Installation

1. Remove both upper control arms from the vehicle. A shop manual is often helpful in accomplishing this task.
2. Press the old bushings.
3. Install one bushing housing. Take one of the new bushings and press it into the control arm. Make sure you locate the grease fitting in a position you can reach when the arm is installed on the vehicle. Do not hammer on the bushing.
4. Before you install the control arm shafts, thrust washers must be installed. First place our small steel washer on the shaft, next place one of the small plastic thrust washers supplied in our kit. Slide the shaft through the control arm.
5. Before pressing the bushing in the other side of the control arm, place our small inner steel washer on the shaft and one small plastic washer. Press the other control arm bushing into position. (You may use a piece of steel to act as a spacer to fit between the arms to help keep the arm square during presswork.) This procedure can be done if you do not have a regular bushing press.
6. Once presswork is completed, grease the bushing insert and install bushings.
7. Place the large plastic thrust washer next, then our larger steel outer washer. Place factory nut on end of shaft. Torque to 15-20 ft/lbs. After being torqued to proper amount, drill and install cotter pin.

For our Del-A-Lum bushings, we recommend using waterproof synthetic grease such as Neo Z-12.